



M157119J

ITEM NUMBER: 157119, 157120
SERIAL NUMBER: _____

Owner's Manual

Pressure Washer: Machine that cleans dirty surfaces with high pressure water.

Instructions for Installation/Set-up, Operation, Maintenance, & Storage

This pressure washer produces cold water high pressure spray. Cleaning chemicals may be incorporated into the spray if desired. The pressure pump for this equipment is powered by a gasoline internal combustion engine.

WARNING: SPECIAL HAZARDS

- **CO Poisoning:** Exhaust from engine contains carbon monoxide, a poisonous gas that can cause carbon monoxide poisoning and possible death if inhaled. ONLY run pressure washer OUTDOORS and at least 20 feet from the home, away from windows, vents and air intakes, to allow proper ventilation. If you start to feel sick, dizzy, or weak while using the pressure washer, shut off the engine and get to fresh air RIGHT AWAY.
- **Injection Injury:** High-pressure spray can pierce skin and underlying tissues, leading to serious injury and possible amputation. Such an injection injury can result in blood poisoning and/or severe tissue damage.
- **Flying Debris:** High-pressure spray can cause flying debris and possible surface damage.
- **Electric Shock:** Spraying live electrical components or systems can cause electric shock.
- **Chemical Exposure:** Cleaning chemical vapors or contact with skin may be hazardous.
- **Fire/Explosion:** Engine sparking can ignite fuel or other flammable liquids or vapors in the vicinity. Hot exhaust from engine can ignite combustible materials.
- **Burns:** Pressure washer pump and engine are hot surfaces that can cause burn injuries.

Detailed safety information about these hazards appears throughout this manual.

Equipment Protection Quick Facts

Inspect Upon Delivery: FIRST! Inspect for missing or damaged components. See "Initial Set-Up" section for where to report missing or damaged parts.

Add Engine Oil: Engine is shipped without oil. See engine manual for instructions on capacity and viscosity recommendations.

Pump: Pump is shipped with oil: Check pump oil level before starting. Remove shipping plug and install vented fill cap.

Water Flow Requirements: Make sure your supply water flow rate is 20% higher than the pressure washer's flow rate (see "Operations" section for detail) and that your water is clean and particle free.

Chemical Spraying: Use only approved pressure washer chemicals designed for high-pressure use.

Storage: Do not allow water to freeze in the pump, hose, or spray gun(s). See "Storage" for more information.

Maintenance Schedule: Engine and pump require periodic inspection and servicing to keep pressure washer functioning efficiently. See "Maintenance Schedule Summary" for frequency of servicing.

Any Questions, Comments, Problems, or Parts Orders
Call NorthStar Product Support 1-800-270-0810

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About Your Pressure Washer

Thank you for purchasing a NorthStar Pressure Washer! It is designed for long life, dependability, and top performance.

Intended Use. Produce a high-pressure water spray. Incorporate cleaning chemicals into a low-pressure water spray.

Note: Do not use for other purposes, as unforeseen hazards or equipment damage may result.

Power Source. The pressure washer is powered by a gasoline engine.

Supplies Required. Normal operation will require you to supply:

- Pressure Washer pump oil
- Gasoline
- Engine oil
- Personal Protection Equipment

See “*Specifications*” section of this manual for more detail.

Site Location. Intended for outdoor use only. See suitable mounting location page 12, step 3.

Personal Protection. Wear safety apparel during operation, including safety glasses with side and top protection. Ear protection is also recommended if working near any operating engine. Other safety apparel includes waterproof, insulated gloves and non-slip protective footwear. Cleaning chemicals may require the use of respiration mask; refer to the chemical label for further instruction.

Adult Control Only. Only trained adults should set up and operate the pressure washer. Do not let children operate the pressure washer.

Under the Influence. Never operate, or let anyone else operate, the pressure washer while fatigued or under the influence of alcohol, drugs, or medication.

Keep this manual for reference and review.

ATTENTION: Rental Companies and Private Owners who loan this equipment to others!

All persons to whom you rent/loan this pressure washer to must have access to and read this manual. Keep this owner's manual with the pressure washer at all times and advise all persons who will operate the machine to read it. You must also provide personal instruction on how to safely set-up and operate the pressure washer and remain available to answer any questions a renter/borrower might have. Owner's Manuals are available from NorthStar at 1-800-270-0810.

Specifications

157119	
FLOW OUTPUT	
PSI (bar)	3300 (227.5)
GPM (l/min)	2.5 (9.5)
Max Water Temp	140° F (60°C)
ENGINE	
Engine	Honda GX 200
Displacement	196 cc
Gas Tank Capacity	0.83 Gal.
DIMENSIONS/COMPONENTS	
Length	21.00"
Width	16.50"
Height	15.00"
Pump Model	Cat 4DNX
Pump Oil Capacity	8.5 oz
SUPPLIES REQUIRED (not included)	
Engine Oil	Refer to Engine Owner's Manual
Pump Oil (Shipped with oil but refills required)	SAE 30 Non-Detergent Oil or Cat Pump Oil (Part# 22158)

157120	
FLOW OUTPUT	
PSI (bar)	4200(289.6)
GPM (l/min)	3.5 (13.2)
Max Water Temp	140°F (60°C)
ENGINE	
Engine	Honda GX 390
Displacement	389 cc
Gas Tank Capacity	1.6 Gal.
DIMENSIONS/COMPONENTS	
Length	23.00"
Width	18.00"
Height	19.00"
Pump Model	Cat 67DX
Pump Oil Capacity	18.0 oz
SUPPLIES REQUIRED (not included)	
Engine Oil	Refer to Engine Owner's Manual
Pump Oil (Shipped with oil but refills required)	SAE 30 Non-Detergent Oil or Cat Pump Oil (Part# 22158)

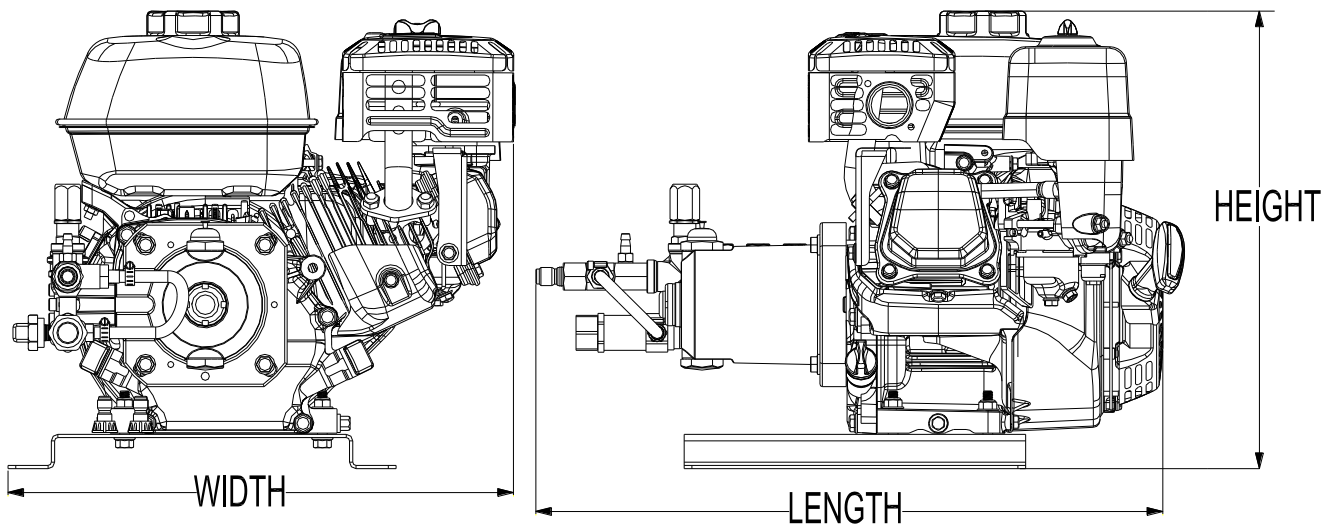


Fig.06764

Component Identification

#157120

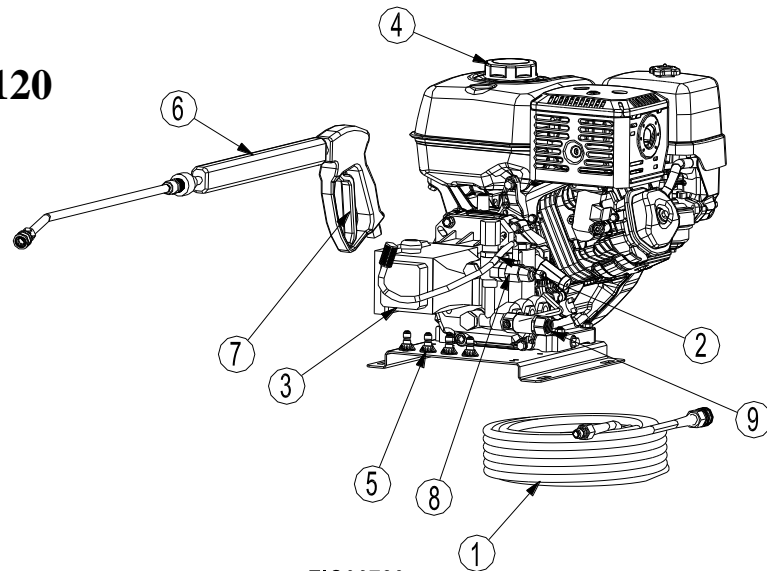


FIG06728

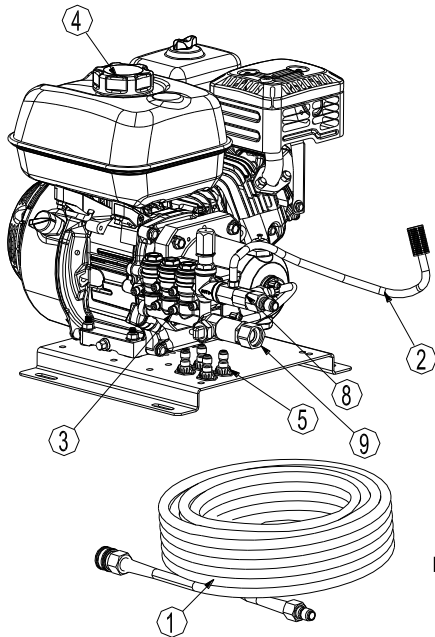


FIG06729

#157119

1. **Pressure Hose:** Attach quick couplers to gun and water outlet.
2. **Chemical Hose:** Submerge in cleaning solution.
3. **Water Pump:** Inspect for loose/broken parts prior to each use. A device that moves fluid through a combination of suction and displacement.
4. **Engine:** Honda engine provides years of reliable use. Air cooled engine that powers the pump.
5. **Nozzles:** Change nozzles for different spray patterns.
6. **Spray Gun:** Always use two hands for safe operation.
7. **Trigger:** Actuate to allow pressurized water to flow out of spray gun.
8. **High Pressure Outlet:** Connect your high-pressure hose.
9. **Garden Hose Inlet:** Connect water supply for pump.

See “Parts Explosion” for more details

Safety

Hazard Signal Word Definitions



This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.

DANGER (red) indicates a hazardous situation, which if not avoided, will result in death or serious injury.

WARNING (orange) indicates a hazardous situation, which if not avoided, could result in death or serious injury.

CAUTION (yellow) used with the safety alert symbol, indicates a hazardous situation, which if not avoided, could result in minor or moderate injury.

CAUTION (yellow) without the safety alert symbol, is used to address practices not related to personal injury.

NOTICE is used to address practices not related to personal injury.

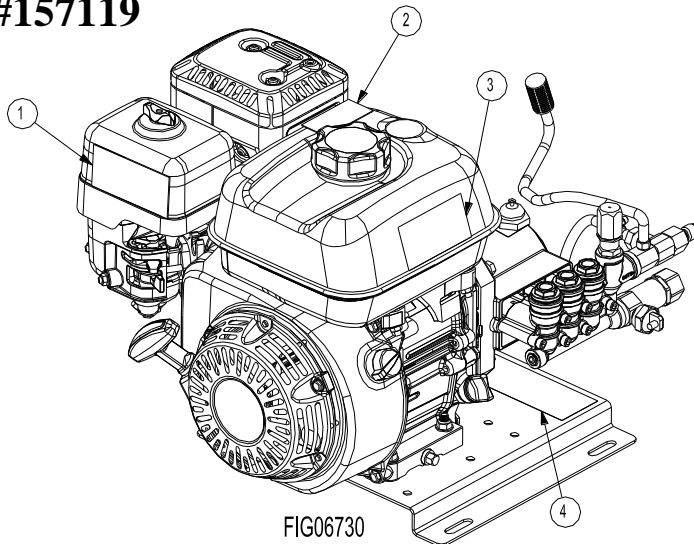
Safety Labeling

Safety Decal Locations

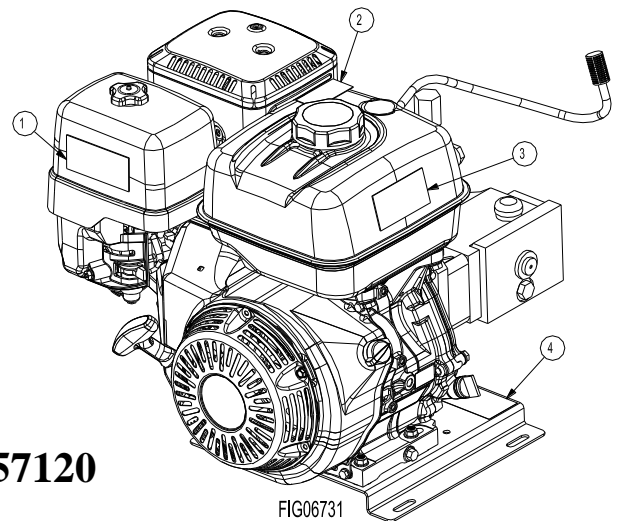
WARNING:

ALWAYS make sure safety labels are in place and in good condition. If a safety label is missing or not legible, order new labels from NorthStar Product Support at 1-800-270-0810.

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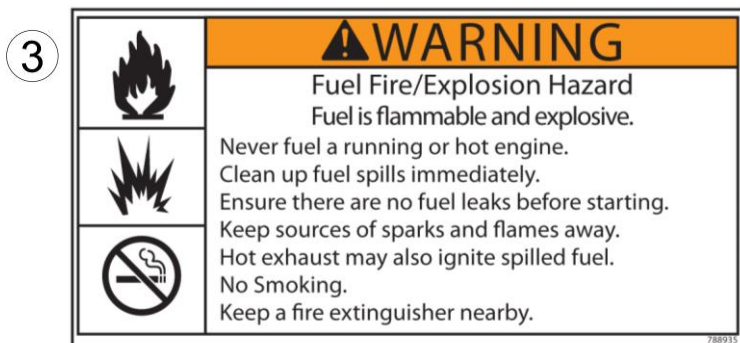
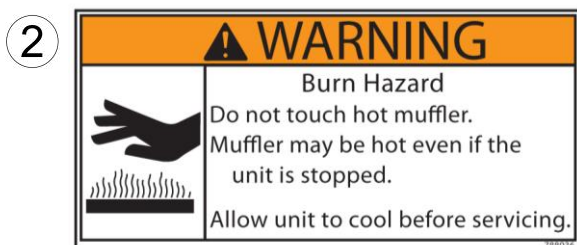


On-Product Warning Labels

Location	Part Numbers	Description
1	801118	Poisonous Gas Decal
2	788936	Burn Hazard Decal
3	788935	Fuel Fire Explosion Hazard
4	801049	Pressure Washer Warning + Instruction Decal

Safety Labeling

Safety Decals



To order replacement safety labels, call NorthStar Product Support at 1-800-270-0810.

Initial Set-Up

Step 1. Inspect & Unpack

Upon receiving your item check for missing or damaged parts.

See “*Component Identification*” section of this manual for a diagram of the pressure washer and its components.

- For missing or damaged components, contact Product Support at 1-800-270-0810.
- If complete, fill out product serial number information. See “*Limited Warranty*” section of this manual.

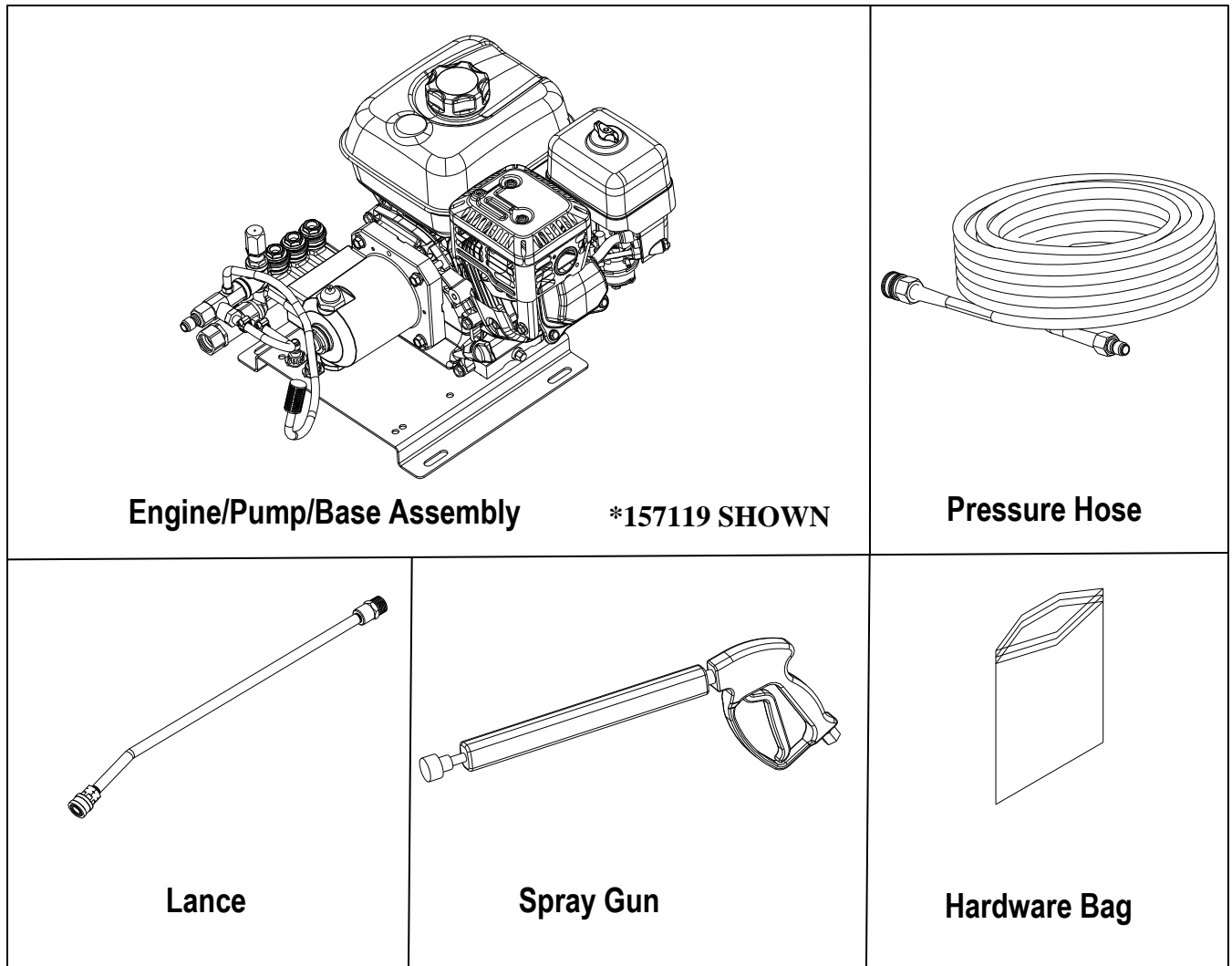
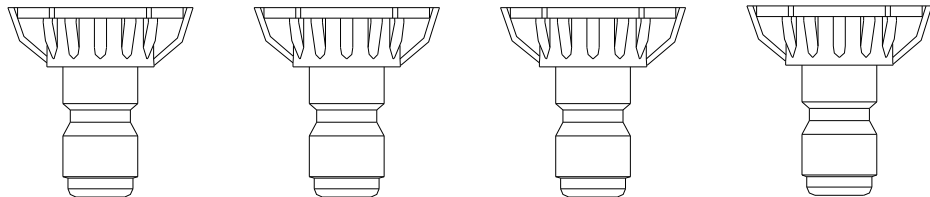


Fig06732

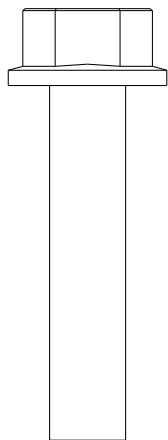
Any Questions, Comments, Problems or Parts Orders call NorthStar Product Support at 1-800-270-0810.

Initial Set-Up

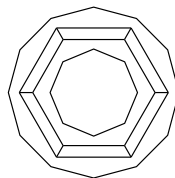
Hardware Bag



PART# 803862 FOR (MODEL #157119) OR
PART# 803863 FOR (MODEL #157120)
NOZZLES
QTY 4



PART# 82625
3/8"-16 x 1-3/4" FLANGE BOLT
QTY 4
(MODEL# 157119, 157120)



PART# 82631
3/8"-16 FLANGE NUT
QTY 4
(MODEL# 157119, 157120)

Initial Set-Up

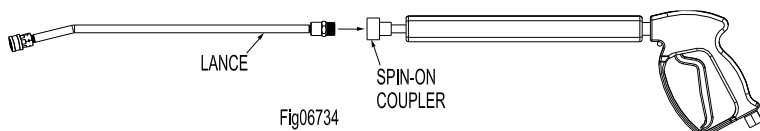
Step 2. Assembly

Note: Remove contents from packaging to begin assembly.

Spray Gun Assembly

- 1.) Attach the Lance to Spray Gun.
 - a.) Tighten spin-on coupler hand tight.

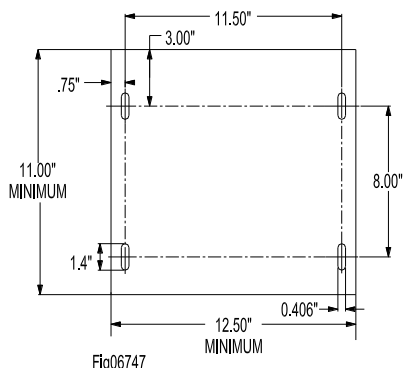
Note: The o-rings create a seal so there is no need to tighten with a wrench.



Step 3. Select Suitable Location

Mounting Instructions:

1. The pressure washer should be positioned on a firm, level (less than 3 degree slope), heat-resistant surface with good drainage and a nearby water supply.
2. The pressure washer should be placed within garden hose distance of a continuous water supply. Ensure that the pressure washer sits level and will not slide or shift during operation. If applicable, block the pressure washer's wheels to prevent movement.
3. Situate so there is adequate pulling room for starting the engine using the recoil starter. Attempting to pull at an odd angle could rip off grip cord and/or cause muscular injuries to the operator.
4. Mounting dimensions and pattern is as shown below in fig06747.



Used

supplied flange bolts (Part # 82625) and flange nuts (Part #82631) and secure to 23 ft-lbs. torque.

WARNING: Lifting hazard

The pressure washer is heavy. It can crush and cause serious injury or tips over. Follow the instructions below for safely moving the pressure washer.

Outdoor Use Only

Select a suitable outdoor location:

1. Never run the pressure washer in an enclosed or partially enclosed location such as a building, garage, barn, shed, or house. These spaces can trap poisonous gases. Running a fan or opening windows will not provide adequate ventilation to prevent dangerous CO build-up.
2. Only use the pressure washer outdoors at least 20 feet from the home, away from windows, vents, and air intakes, to allow proper ventilation. If you start to feel sick, dizzy, or weak while using the pressure washer, shut off the engine and get to fresh air RIGHT AWAY.
3. Position the pressure washer so that the exhaust fumes will not be directed towards people or building air intakes.
4. Do not locate and use the pressure washer in the presence of flammable vapors, dust, gases, or other potentially combustible materials.
5. Ensure that working, battery-operated or battery back-up carbon monoxide alarms are used in any dwelling/structure that is in close proximity to the running pressure washer.
6. Note that this pressure washer is NOT designed or approved for use in vehicles or marine applications. Never run the pressure washer inside RVs or other vehicles, on boats, or on pick-up truck beds.

WARNING: Location hazards

Choose a suitable site for operating your pressure washer to prevent possible death from carbon monoxide poisoning or injury from fire/explosion, hot surfaces or equipment tip-over.

Airflow:

1. Situate so there is adequate clearance around pressure washer to allow for airflow – at least 7 feet from any non-combustible wall or obstruction.
2. Do not operate with a tarp, blanket, or cover surrounding the machine.

Initial Set-Up

3. Do not place any objects against or on top of the unit.
4. The pressure washer needs adequate, unobstructed flow of air to allow for proper combustion and adequate cooling. Proper combustion can only be obtained when there is a sufficient supply of oxygen available for the amount of fuel being burned. Cooling ventilation is required to prevent overheating of the pressure washer and possible fire.

Install Spark Arrestor (if required)

Equip engine with spark arrestor if machine will be used near any ignitable forest, brush, or grassy land. (See engine Owner's Manual provided to determine if the engine is already equipped.) Make sure you comply with applicable local, state, and federal codes.

Exhaust:

WARNING: Exhaust Modification hazard

Never attempt to attach ductwork to the muffler system to allow for installation inside an enclosure. This could cause heat build-up and increased exhaust back-pressure, resulting in possible exhaust leakage or damage to the pressure washer.

1. The exhaust gas from your pressure washer is extremely hot and can cause combustible materials to catch on fire.
2. Make sure the engine is at least 7 feet from all combustible materials and structures during operation.
3. Keep a fire extinguisher rated "ABC" nearby. Keep it properly charged and be familiar with its use.
4. Place the unit so that the exhaust fumes will not be directed towards people or building air intakes.

DANGER: Carbon monoxide hazard

Exhaust fumes from the engine contain carbon monoxide (CO), a poisonous gas you cannot see, smell, or taste. The CO generated by the engine can rapidly accumulate, even in areas that appear to be well ventilated, resulting in dangerous and fatal concentrations within minutes. NEVER run pressure washer inside any enclosed or semi-enclosed spaces, including homes, garages, basements, sheds, boxes, pick-up truck beds, RVs, or boats. These spaces can trap poisonous gases, EVEN if you run a fan or open windows. If you start to feel sick, dizzy, or weak while using the pressure washer, shut off the engine and get to fresh air RIGHT AWAY. See a doctor. You may have carbon monoxide poisoning.

Operation

Follow Safety Rules for Operation

After you have checked and fueled the equipment and positioned it in a suitable worksite, it is time to start your pressure washer. The following are the procedures necessary for safe, successful operation of your pressure washer.

WARNING

Failure to follow safety rules may result in serious injury or death to the operator or bystanders.

Instruct Operators. Owner must instruct all operators in safe set-up and operation. Do not allow anyone to operate the pressure washer who has not read the Owner's Manual and been instructed on safe use practices.

Safety Equipment/Controls. Always operate with all safety covers, guards, and barriers in place and in good working order, and all controls properly adjusted for safe operation.

Moving Parts. Keep hands, feet, hair, and apparel away from moving parts. Air vents may cover moving parts and should be avoided as well. Never remove any guards while the unit is operating.

Ear Protection. Hearing can be damaged from prolonged, close-range exposure to the type of noise produced by this pressure washer. The use of ear plugs or other hearing protection devices is recommended for persons working within 15-20 feet of the running pressure washer for an extended period of time.

Eye Protection. Wear ANSI/OSHA required "Z87.1" safety glasses when operating or servicing the pressure washer. Pressurized spray from this unit can cause severe injury to the eyes. Small objects can become airborne as the spray contacts them.

NOTE!

Before starting the pressure washer, review the following general safety rules for operation:

Conditions for Use

Know How to Stop. Be thoroughly familiar with proper use of the equipment and all controls and connections. Know how to stop the pressure washer and depressurize the system quickly if needed.

Instruct All Operators. The pressure washer's owner must instruct all operators and potential renters in safe

set-up and operation. Do not allow anyone to operate the pressure washer who has not read the Owner's Manual and been instructed on its safe use.

Adult Control Only. Only trained adults should set up and operate the pressure washer. Do not let children operate. Pressure washers can generate forces greater than children can control and require judgment beyond what can be expected of children.

Under the Influence. Never operate, or let anyone else operate, the pressure washer while fatigued or under the influence of alcohol, drugs, or medication.

Safety Equipment / Controls in Place. Do not operate the pressure washer unless all safety covers, guards, and barriers are in place and in good working order, and all controls are properly adjusted for safe operation.

Damaged. Do not operate the pressure washer with damaged, missing, or broken parts. Never attempt to repair a high-pressure hose or component. Always replace it with a part that is rated at or above the pressure rating of the machine.

Modifications. Do not modify the pressure washer in any way or deactivate any safety device. Do not change or add to fuel tank, fuel lines, or exhaust system. Modifications can result in hazards related to carbon monoxide poisoning, fuel leaks, fire, explosion, or other serious safety hazards, and will also void the warranty.

During Use

Stay alert. Watch what you are doing at all times.

Clear work area. Clear the work area of all bystanders.

Keep children and pets away.

Keep spray away from electrical wiring. Spray contact with electrical wiring will likely result in severe electrical shock or electrocution.

WARNING

Do not spray live electrical components or systems.

Hot exhaust/parts. Stay clear of engine exhaust. Never touch a hot engine muffler, or other hot surfaces. All are very hot and will burn you.

Do not direct spray at this machine. Do not attempt to clean this machine with its own spray. Engine damage will result. Cleaning should be done with a damp sponge with the engine OFF.

Let engine cool at least two minutes before refueling.

Operation

Avoid inhalation of exhaust. This product emits CO and chemicals known to the State of California to cause cancer, birth defects, or other reproductive harm.

Never pull by hose. Do not move this machine by pulling on the hose. Hose or connections could fail and result in catastrophic high-pressure release of fluid as well as hose whipping.

Avoid sharp objects. Keep hose away from sharp objects. Bursting hoses may cause injury.

No load bearing. Do not use the pump to support other items of equipment that impose unacceptable loads on the pump. Do not attempt to use this machine as a prop.

Lock trigger safety latch when not spraying. Spray gun is equipped with a built-in trigger safety latch to guard against accidental trigger release. Rotate safety latch to the locked position when not spraying.

Leaving unattended. Always turn off the pressure washer and relieve system pressure before leaving the sprayer unattended.

Prompt Emergency Response

Seek medical aid for suspected injection injury. If injured by high-pressure fluid, no matter how small the wound is, see a doctor at once. A typical injection injury may be a small puncture wound that does not look serious. However, severe infection or reaction can result if proper medical treatment is not administered immediately by a doctor who is familiar with injection injuries.

Seek medical aid for suspected carbon monoxide poisoning. The running engine gives off carbon monoxide, a poisonous gas that can kill you. If you start to feel sick, dizzy, or weak while using the pressure washer, shut off the engine and get to fresh air RIGHT AWAY. See a doctor. You may have carbon monoxide poisoning.

Put on Personal Protective Gear

WARNING: Personal Protective Gear

Use personal protective gear to prevent:

- Eye and skin injection injury from high pressure spray
- Eye injury from flying debris

1. Wear waterproof gloves, safety glasses with side and top protection, face protection, and protective clothing when operating the machine. If spraying pressure washer specific chemicals, wear a respirator mask to avoid inhalation of vapors if directed on the chemical label.

2. Wear non-slip, protective footwear. Use of pressure washer can create puddles and slippery surfaces. Wear footwear capable of maintaining a good grip on wet surfaces.

Preparing for Operation

Make sure that any regular maintenance has been performed as prescribed in “Maintenance & Repair” section.

Check/Add Oil to Pump

CAUTION

Never run the pump without sufficient lubrication!

1. Check oil level. Verify that oil level is half way up the sight glass.
2. If oil level is low, use the following:

Pump	Model	Oil Type
Cat 4DNX	157119	SAE 30 Non- Detergent Oil
Cat 66DX	157120	or Cat Pump Oil part # 22158

3. Replace vented fill cap.

Check/Add Engine Oil

Use the recommended oil type for your engine and expected ambient conditions. (See engine Owner's Manual for oil type and capacity, and more detailed oil check/fill instructions.)

WARNING: Burn Hazard

Never open oil port while engine is running. Hot oil can spray over face and body.

Notes:

- Low oil shutdown feature prevents the engine from starting without sufficient oil.
- Engine is shipped without oil. You must add oil before first use.

Add Fuel

WARNING: Fuel Fire/Explosion Hazard

Gasoline is highly flammable and explosive. Heat, sparks, and flames can ignite fuel vapors, which can become widespread during fueling. A flash fire and/or explosion could result and cause serious injury or death. Always use extreme care when handling fuels. Carefully follow all instructions to avoid the following conditions which could result in fuel ignition:

- gas vapor collection inside enclosures
- static electric sparks
- sparks from electric wiring, batteries, or running engines
- sources of heat (such as a hot engine exhaust)
- open flames, including pilot lights

Operation

Always follow these general safety rules when fueling:

- 1) Turn pressure washer off and allow to cool for at least two minutes before removing any fuel cap.
Note: A running or still-hot engine is hot enough to ignite fuel.
- 2) Fill fuel tank OUTDOORS – never indoors. Fuel vapors can ignite if they collect inside an enclosure and explosion can result.
- 3) Stay away from all sources of heat, sparks, and flames. Do not smoke.
- 4) Never pump fuel directly into the gas tank at a gas station – it could cause a static electric spark.
Follow these steps to avoid static electric sparking during fueling:
 - Use an approved portable container to transfer fuel to the pressure washer's tank. (A portable container made of metal or conductive plastic is preferred because it dissipates charge to ground more readily.)
 - Always place container on the ground to be filled. Never fill the portable gas container while it is sitting inside a vehicle, trailer, trunk, or pick-up truck bed.
 - Dissipate static charge from your body before beginning the fueling process by touching a grounded metal object at a safe distance from fuel sources.
 - Keep nozzle in contact with container while filling. Do not use a nozzle lock-open device.
- 5) Clean up fuel spills/splashes immediately.
 - If possible, move the pressure washer away from spilled fuel on the ground.
 - Wipe up spilled fuel and wait 5 minutes for excess fuel to evaporate before starting engine.
 - Fuel soaked rags are flammable and should be disposed of properly.
 - If fuel is spilled on your skin or clothes, change clothes and wash skin immediately.

Fill Engine Fuel Tank

Check the gasoline tank level. If needed, fill tank with fresh unleaded gasoline from a portable container:

- 1) Remove engine gas cap.
- 2) Add gasoline through the fill opening:
 - Use only a UL-approved portable gasoline container to transfer the gasoline to engine's tank.

- Do NOT overfill the gasoline tank. Allow at least 1/2" of empty space below the fill neck to allow for fuel expansion.
- 3) Replace gas cap securely before starting engine.
 - 4) Store extra gasoline in a cool, dry place in a UL-approved tightly sealed container.



Inspect Fuel System/Check for Leaks

Inspect the engine fuel system and check for leaks before each use.

Do not start pressure washer until all needed repairs have been completed.

WARNING: Fuel Leak Hazard

Gasoline fuel is highly explosive and fuel leaks can result in fire or explosions. You can be burned and seriously injured if the fuel system is not properly hooked up or there is a fuel leak when you start the engine.

Inspect the entire fuel system. Look for:

- signs of leaks or deterioration
- chafed or spongy fuel hose
- loose connections
- loose or missing fuel hose clamps
- damaged fuel tank or
- defective gasoline shut-off valve

Inspect Spray System

Always inspect spray system for damage and leaks before each use. Do not start pressure washer until all needed repairs have been completed.

Operation

⚠ WARNING: High Pressure Fluid Injection Hazard

High-pressure fluid discharge from leaks (even pin-sized) or ruptured components can pierce skin and inject fluid into the body. Injection injury can result in blood poisoning and/or severe tissue damage leading to infection, gangrene, and possibly amputation.

- Never use a finger or skin to check for leaks.
- Never operate machine with damaged or missing hoses/parts.
- Never attempt to repair a high-pressure hose or component – Always replace it with a part that is rated at or above the pressure rating of this machine.

Perform Scheduled Maintenance, As Needed

Make sure that any other regular maintenance has been performed as prescribed in this manual in the "Maintenance Schedule Summary" section.

Refer to the Engine Owner's Manual for engine maintenance instructions.

Connect Hoses, Water Supply, and Spray Nozzle

Position Pressure Washer for Use

- For detailed instruction on positioning your pressure washer for use, turn to the "Initial Set-Up" section of this manual and reference "Step 3: Select Suitable Location".
- Where no flammable vapors, dusts, and gases are present.
- Where there is adequate, unobstructed ventilation airflow.
- With adequate clearance from combustible materials.
- On a firm, level, heat-resistant surface with good drainage and nearby access to a continuous water supply.

Attach Garden Hose to Water Inlet

- 1.) Make sure the water supply is clean. Debris can cause excess pump wear and reduce performance.
- 2.) An insufficient water supply will damage your pump. Make sure the water supply is steady and is 20% over the rated flow of your pump. Use a stopwatch to time how long it takes to fill a 5-gallon bucket with your garden hose. The bucket must fill faster than the times listed in the table below.

Model	Time to fill 5 Gallon Bucket
157119	100 sec
157120	72 sec

- 3.) The water supply garden hose must have an inside diameter of at least 5/8". If the hose is more than 100 ft. long, the diameter must be at least 3/4".
- 4.) Never use a reservoir tank as a water source. Drawing water out of a tank may cause pump cavitation and damage to your pump. This pressure washer is designed for a pressurized water source such as a city water faucet. However, the water source pressure must not exceed:

Model#	Max. Inlet psi
157119	60 psi
157120	75 psi

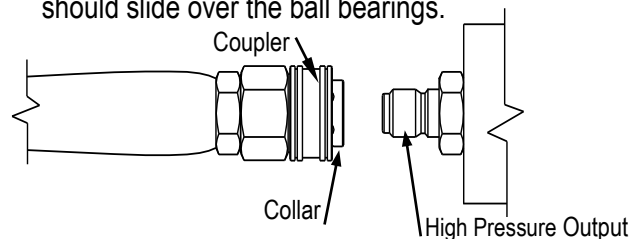
- 5.) Always use a flexible rubber hose for your water supply. Do not use rigid piping.

Attach High Pressure Hose to Spray Gun and Water Outlet

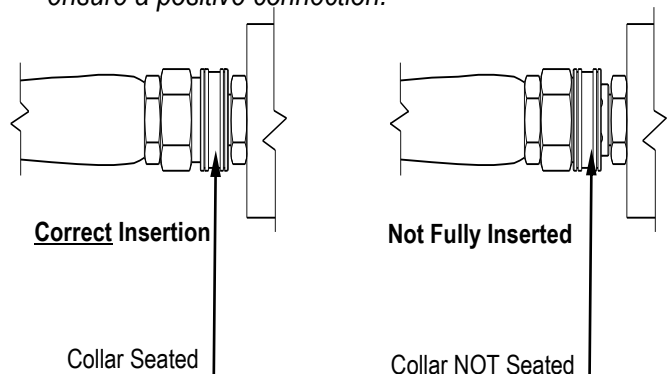
⚠ WARNING: High Pressure

NEVER operate this pump with components (such as hose, connections, and spray gun) rated for lower pressure and/or temperature limits than the machine's maximum rated pressure and temperature, or component could rupture and cause serious personal injury from escaping high pressure fluids.

1. See "Component Identification" section of this manual for location of the pressure washer's water outlet.
2. Your pressure washer hose is equipped with quick couplers. Simply pull the collar back and push the coupler onto the water outlet nipple. The collar should slide over the ball bearings.



3. Release the collar, making sure it springs back and re-seats to its original (non-retracted) position. *Check the connection by pulling on the hose to ensure a positive connection.*



Operation

Select Nozzle for Spray Gun

Your pressure washer is equipped with four high-pressure nozzles. Generally, the wider the spray angle of the nozzle, the lower the spray impact produced. Select the appropriate nozzle for the job based on the following table:

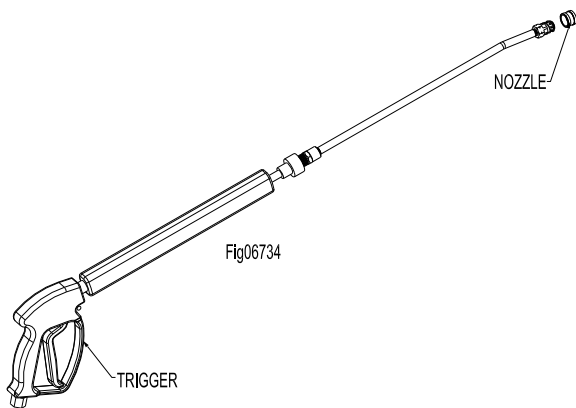
Color of Nozzle:	Spray Angle	Used For
Yellow	15	Tough stains/Stripping
Green	25	General
White	40	Light Cleaning
Black (low pressure)	65	Chemicals

*You must use the low pressure, black nozzle for spraying chemicals.

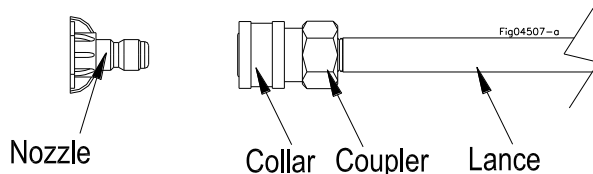
Attach Nozzle to Spray Gun

⚠ WARNING: Depressurize First

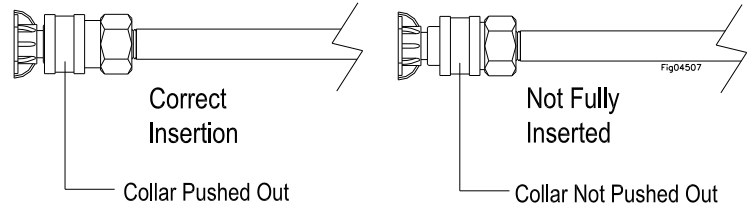
Any time you remove/install/change a nozzle, you must depressurize hose line by squeezing the spray gun trigger while the engine is off. Even if the engine has been off for a long period of time, the hose may remain dangerously pressurized.



1. Make sure the engine is off and the hose line is depressurized.
2. To install the nozzle, pull the collar back and twist the nozzle firmly into the coupler on the end of the wand.



3. Release the collar, making sure it springs back and re-seats to its original (non-retracted) position. *Check the connection by pulling on the nozzle to ensure a tight connection -- if correctly inserted, nozzle will rotate but not pull out.*



Prime the Water Supply

Turn on Water Supply and Squeeze the Trigger

CAUTION: Water Pressure

Never run the pump without the water supply connected and turned on. Operating the pressure washer without a sufficient incoming flow of water will damage the pump.

- Turn on the water supply. Make sure the water supply is steady and flowing at a rate 20% over the rated flow of your pump. (Reference the flow rate table under the Connect Hoses, Water Supply, and Nozzle" section.)
- Purge air from the water supply hose by squeezing the trigger until a steady stream of water flows out of the nozzle at low pressure. (Air in the hoses can cause damage to the pump, so always make sure all the air is out of the hoses before starting the pressure washer engine.)
- Make sure the water supply hose is not kinked. A kinked hose will provide insufficient water supply to the pump and reduce its life. Make sure the hose remains unkinked after moving the pressure washer.

Operation

Set Up for Chemical Spray (if desired)

Prepare for Chemical Spray (if planning to use)

Using the proper cleaning chemical for the application can speed up cleaning jobs tremendously.

Your pressure washer is equipped with a chemical injection point on the downstream side of the pump for introducing cleaning chemicals into the water stream. A braided chemical hose is provided to connect at this point. Suction pressure at this connection automatically draws the chemical solution in through the hose, mixing in 1-part chemical to 15 parts water. Adequate suction pressure is created only when the low pressure (black) spray nozzle is used.

The introduction of cleaning chemicals via the chemical injection point affords the following advantages:

- It protects the pump from damage because no chemical passes through the pump.
- It mixes the cleaning chemical into a low-pressure spray. Cleaning chemicals applied under low pressure adhere better to the surface being cleaned, allowing the formula time to react and remove dirt more effectively.

Note: An external *upstream chemical injector* is not recommended for use with this pressure washer, and if used would obviously alter the 15-to-1 dilution ratio and may cause pump damage.

CAUTION: Chemicals Containing Muriatic Acid

Certain chemicals, such as bleach or those containing muriatic acid, will cause pump damage if introduced upstream through the pump's water inlet.

! WARNING: Chemical Spraying

- Never spray acids, corrosives, or abrasive or flammable liquids. Breathing hazards, surface burns/corrosion, or fire/explosion could result.
- Follow the chemical manufacturer's label instructions for proper use and handling of the chemical. Understand all safety hazards and first aid for all chemicals being used. Always wear protective gloves when handling and cleaning with chemicals, and wear other protective gear as directed by chemical manufacturer. Always dispose of hazardous fluids per local, state, and national guidelines.

Acquire Cleaning Chemical

Use only approved pressure washer chemicals or chemicals specifically formulated for use with pressure washers.

CAUTION: Non-approved Chemicals

Non-approved chemicals can damage pressure washer components (seals, wand, hoses, pump, etc.) and be harmful to the environment.

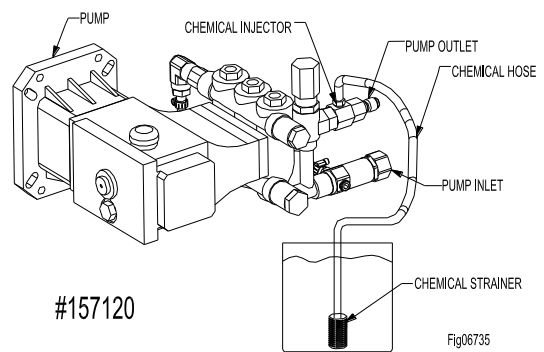
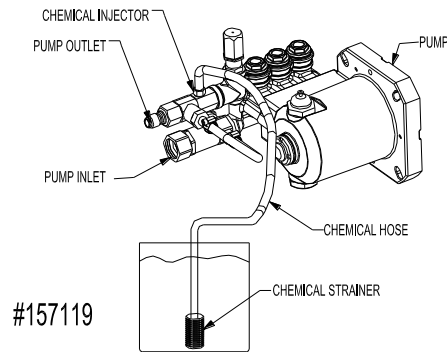
Prepare for Chemical Spray (if planning to use)

Prepare the pressure washer for chemical spraying using the following steps:

1. Prepare (dilute) chemical cleaning solution as required for the job.

Note: the chemical solution will be automatically mixed with the water at a ratio of 15 parts water to 1-part chemical solution.

2. Press the braided chemical hose over the chemical injector on the pump.
3. Submerge the suction strainer connected to the braided chemical hose into a bucket containing the chemical solution.



Operation

Start-Up Procedures

Start the Engine to Power the Pump

1. Make sure water supply is connected and primed.

CAUTION: Warranty Void

Running the pump dry will cause damage and void the warranty.

2. To prevent accidental spraying, engage the safety latch on spray gun trigger by rotating it to the locked position.
3. Follow the instructions in the Engine Owner's Manual for starting the engine.
 - If the engine doesn't start on the first try, pressure may build up in the pump. Relieve pressure by squeezing the spray gun trigger before attempting to start engine again. This will make starting easier.

! DANGER: Engine Exhaust

Do not inhale engine exhaust. It contains dangerous carbon monoxide that can kill you.

Apply Cleaning Chemical (if desired)

1. Make sure the chemical injector is properly set up according to the instructions. Reference "Set Up for Chemical Spray" on the previous page.
2. Make sure the low-pressure BLACK nozzle is attached before beginning to spray chemicals. *Only the low pressure black nozzle will allow chemicals to be drawn through the chemical injector into the water stream.*
3. Apply chemicals by squeezing the spray gun trigger. The chemical injector will draw the chemical into the water stream.
4. Apply chemicals evenly to the cleaning surface. Never use more chemical than is necessary to clean the surface.
5. Allow the chemicals time to react with the dirt before rinsing.
6. Prepare to rinse by changing to a high-pressure nozzle. Changing the nozzle from the low-pressure black nozzle to a high-pressure nozzle will stop the flow of chemicals into the water stream.

Instructions for selecting a nozzle can be referenced in the "Connect Hoses, Water Supply, and Spray Nozzle" section. See the subsection "Select Nozzle for Spray Gun".

7. Rinse with high-pressure spray as instructed:

Begin High Pressure Spray

! WARNING: High-Pressure Spraying Safety

- **Keep spray away from people.** Never direct discharge stream at or near any person. Do not allow any part of the body to come in contact with the fluid stream. High-pressure spray can cause serious skin, eye, or falling injuries. Injection injury will occur if high-pressure spray pierces the skin, injecting liquid under the skin. Injection injury can result in blood poisoning and/or severe tissue damage leading to infection, gangrene and possibly amputation. Seek medical attention.
- **Do not secure trigger open.** To reduce risk of injury, do not attempt to secure the spray gun open by blocking or tying the spray gun in the open position.
- **Prevent slips / loss of balance.** High-pressure spray could cause you to lose balance from kickback forces, and wet surfaces can be slippery.
 - Keep good footing and balance at all times. Do not overreach.
 - Keep hose tidy while in use.
 - Do not stand on unstable support when spraying.
 - If spraying from an elevated surface, use fall protection because spray gun kickback can propel you off the elevated surface. When spraying from a ladder or scaffolding, ensure it is firmly anchored from sway or tip-over.
 - Be aware of puddles and slippery surfaces. Ensure there is adequate drainage to prevent pooling of water.
- **Prevent surface damage & flying debris.** Surfaces being sprayed must be strong enough to withstand high-pressure spray or damage may result. In addition, high-pressure spray will dislodge unsecured objects as well as surface chips and debris, resulting in hazardous flying objects that can cause personal injury or property damage. Do not spray brittle surfaces or breakable, fragile, or unsecured objects such as:
 - stucco or laminar flagstone
 - some painted surfaces
 - windows or glass doors (they may break)
 - light fixtures, flowerbeds, or mailboxes
 - unsecured, lightweight objects

Procedure:

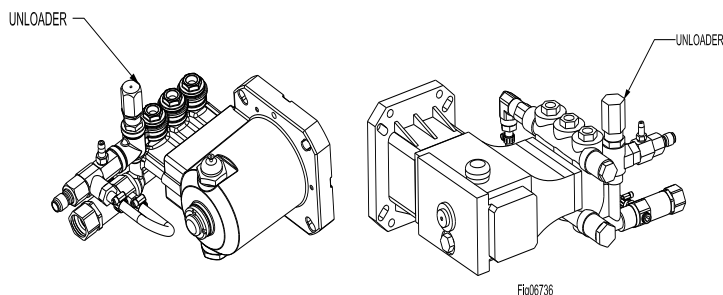
1. Put on one of the high-pressure spray nozzles (always relieve system pressure first and follow instructions for attaching a nozzle).
2. Clear the cleaning area of all persons. Keep children and pets away.

Operation

3. Hold the spray gun firmly with two hands and a sturdy stance -- Gun kicks back when triggered.
4. Wash from the bottom to the top, using side-to-side motions. This washes away heavy dirt and allows the detergent to soak as you work toward the top.
5. Use the width of the spray pattern to wash a wide path. Overlap spray paths for complete coverage.
6. The nozzle should be 12" to 24" from the work, closer for tough areas.
7. Small parts should be washed in a basket so the pressure does not push them away. Larger, lightweight parts should be clamped down.
8. The pressure washer is set and locked to the maximum rated pressure when it leaves the factory. To reduce the pressure, turn the unloader knob counterclockwise. To return to maximum pressure turn unloader knob clockwise.

WARNING: Warranty Void

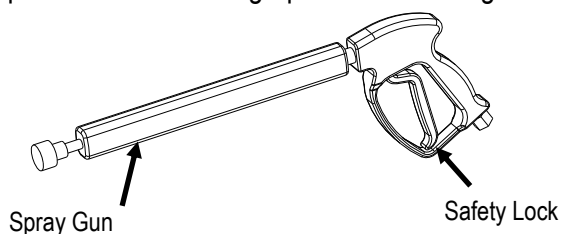
Do not attempt to alter the unloader valve's maximum pressure. Excess pressure could cause serious injury from escaping high-pressure fluids and/or pump damage. Any alteration other than turning the adjustment knob will void your warranty.



9. If temporarily interrupting spraying, rotate trigger safety latch downward to the locked position to guard against accidental trigger release.

Spray Gun Safety Lock

When not spraying, use the spray gun safety lock to prevent accidental high-pressure discharge.



10. Always turn off the engine and activate spray gun trigger to relieve system pressure when:
 - the sprayer is unattended, or
 - disconnecting hoses, installing/cleaning nozzles, or servicing the pump.

WARNING: Injury

Always turn off the engine and relieve system pressure when finished spraying or when leaving sprayer unattended. Serious injury could result from unintentional release of high-pressure spray.

Shutdown

WARNING: Injury

Never disconnect the high-pressure hose from the pump or spray gun while the system is pressurized. Relieve pressure by squeezing the spray gun trigger after the engine is turned OFF.

Stop the engine using the following steps:

1. Turn engine OFF.
2. Turn water supply OFF.
3. Actuate spray gun trigger to relieve system pressure.
4. Remove garden hose.
5. Remove pressure hose.
6. Remove nozzle from spray gun.
7. Turn gasoline line valve to the OFF position.
8. If chemicals were used, remove chemical injector tube from the pump.
9. Cool engine at least five minutes before storing; a hot engine is a fire hazard.

Storage

When you are finished using the pressure washer, you must prepare the sprayer for storage and store it in a proper location.

Between Use Storage

Perform periodic maintenance as directed in this manual to keep the pressure washer in safe working condition.

Choose a storage location that is:

- Clean and dry.
- Away from sources of heat, open flames, sparks, or pilot lights, even if the pressure washer's engine fuel tank is empty. Residual fuel fumes from tank can ignite.

Away from extreme high or low temperatures. Do not store the pressure washer in freezing conditions unless it is prepared as directed below for those conditions.

Note:

- **If you will be storing the pressure washer in freezing conditions**, follow the instructions for preparing the sprayer for storage in freezing conditions.
- **If you will not be using the pressure washer again for 30 days or more**, follow the instructions for preparing the engine for long-term storage.

⚠ WARNING: Flammable Materials

- **Fuel and its vapors can ignite and cause a fire.** Select a well-ventilated storage area away from sources of heat, flame, or sparks.
- **A hot engine can ignite flammable materials.** Always let engine cool at least five minutes before storing.

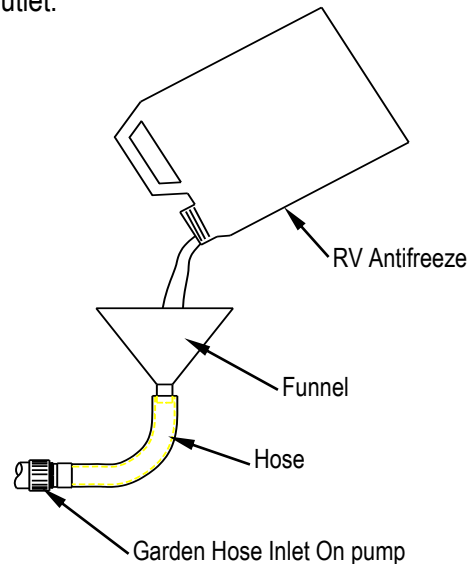
Prepare Pressure Washer for Freezing Conditions

If you will be storing the pressure washer in freezing temperatures, you must properly prepare the pressure washer to prevent water from freezing in the system.

⚠ WARNING: Freezing Conditions

Do not allow water to freeze in the pressure washer, high pressure hose, or spray gun. Freezing water can cause damage to the equipment and cause the spray gun to fail in the open position. A spray gun that has failed in the open position can whip around and cause personal injury when the pressure washer is started.

1. Drain the water from the high-pressure hose and spray gun by depressing the trigger on the spray gun until all water drains out.
2. Disconnect the plumbing that connects to the pump outlet.
3. Obtain the materials you will need:
 - 12" piece of garden hose or equivalent, funnel, and
 - approximately 6 oz. of RV antifreeze.
4. Attach the 12" garden hose piece with the funnel to the pump inlet.
5. Pour RV antifreeze into the funnel, then pull the recoil a few times until antifreeze comes out of the pump outlet.



Prepare Engine for Long Term Storage

First prepare the engine for long term storage if you will not be using the pressure washer for more than 30 days.

Fuel can become stale when stored over 30 days. Stale fuel causes acid and gum deposits to form in the fuel system which can cause malfunction of the engine.

1. Prepare fuel system for storage:
 - **Drain all gasoline** from the tank and carburetor. This is most easily accomplished by *running the pressure washer with the high-pressure hose* until the engine stops from lack of fuel. Drain carburetor bowl after engine has stopped and has been allowed to cool for at least two minutes.

OR

Storage

- **Add fuel stabilizer** to the gasoline (following manufacturer's instructions)

Fuel stabilizer steps:

- a. Ensure gas tank is full.
 - b. Add fuel stabilizer to fuel tank.
 - c. *Run pressure washer with high pressure hose* at least 5 minutes after adding stabilizer to allow it to enter the fuel system.
 - d. Shut off engine.
2. Lubricate cylinder and piston:
 - a. Disconnect spark plug wire and remove spark plug.
 - b. Add one teaspoon oil through spark plug hole.
 - c. Place rag over spark plug hole and slowly pull the recoil a few times to lubricate the combustion chamber.

Replace spark plug, but do not reconnect the spark plug wire.

Prepare Pressure Washer for Storage

1. Make sure the engine start switch is OFF.
2. Disconnect the engine spark plug wire if you haven't already done so.
3. Disconnect the high-pressure hose, garden hose, and spray gun.

Move Pressure Washer to Storage Location

Let engine cool for 5 minutes before moving the pressure washer to its storage location.

Maintenance & Repair

WARNING: Maintenance Hazards

ALWAYS shut off water supply, bleed water pressure, turn off engine, and disconnect the spark plug wire before cleaning, adjusting, or servicing the pressure washer. After servicing, make sure all guards and cover shields are replaced before using.

Maintenance Schedule Summary

Item	Frequency
Remove dust/debris accumulation	As needed
Inspect fuel system	Each use
Inspect spray system	Each use
Clean inlet filter	Each use
Check Engine Oil Level	Each use
Check Pump Oil Level	Each use
Perform engine maintenance	As specified in Engine Owner's manual
Change pump oil	<ul style="list-style-type: none">• After first 50 hours of use• Every 3 months or 500 hours of use after that

See detailed instructions for each maintenance item below.

(Note: For end-of-the-season storage instructions, see the "Storage" section of this manual.)

Detailed Instructions – Maintenance & Repair

No modifications. Never modify or alter the pressure washer in any way. Modifications can create serious safety hazards and will also void the warranty.

Follow Safety Rules

Read and follow these safety rules whenever you will be servicing the pressure washer:

- **Turn off / relieve pressure first.** Always turn off pressure washer and relieve system pressure before inspection or maintenance. Remove spark plug or spark plug wire to prevent accidental starting.
- **Fuel valve off.** Turn fuel shut-off valve to OFF position before transporting or servicing the pressure washer.
- **Replace guards.** Make sure all guards and cover shields are replaced after servicing the pressure washer.
- **Major repair.** Major service, including the installation or replacement of parts, should be performed only by a qualified service technician. Obtain factory approved parts from NorthStar Product Support at 1-800-270-0810.

- **Replacement parts.** If a part needs replacement, only use factory approved repair parts. Replacement parts that do not meet specifications may result in a safety hazard or poor operation of the pressure washer and will void the warranty.

Keep Pressure Washer Clean

If dust or debris accumulates on the pressure washer, clean the pressure washer with a damp cloth or soft bristle brush. Do not allow air intakes to become blocked.

CAUTION

Do not spray pressure washer with a garden hose or pressure washer. Water may enter the pressure washer and cause damage.

Inspect Spray System

Inspect spray system for damage and leaks before each use.

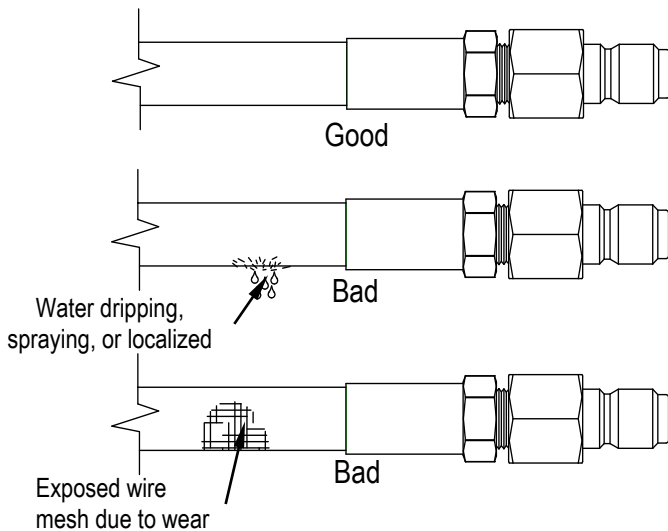
Do not start pressure washer until all needed repairs have been completed.

Maintenance & Repair

⚠ WARNING: High Pressure Fluid Injection Hazard

High pressure fluid discharge from leaks (even pin-sized) or ruptured components can pierce skin and inject fluid into the body. Injection injury can result in blood poisoning and/or severe tissue damage leading to infection, gangrene, and possibly amputation.

- Never use a finger or skin to check for leaks.
 - Never operate machine with damaged or missing hoses/parts.
 - Never attempt to repair a high-pressure hose or component – Always replace it with a part that is rated at or above the pressure rating of this machine.
- 1) Check hoses, fittings, wand, trigger gun, and connections for signs of wear, cracks, looseness, or leaks. Replace as required.
 - 2) Check and clean the nozzle orifice.



Clean Inlet Filter

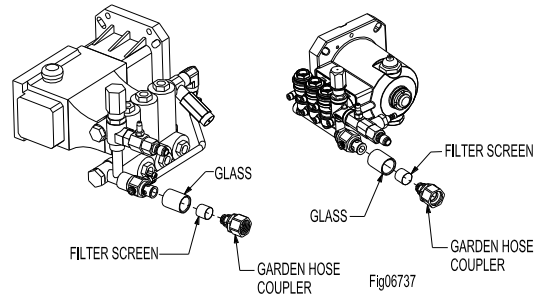
Clean the inlet filter before each use.

⚠ WARNING: Filter Disposal

When cleaning filters, check whether dangerous chemicals have been used with the filter and take any precautions that may be recommended by the manufacturer of these chemicals. Always dispose of hazardous fluids per local, state, and national guidelines.

- 1) Unscrew garden hose from water inlet (if connected).
- 2) Use Allen wrench to remove garden hose coupler.
- 3) Remove glass filter screen.

- 4) Remove filter screen.
- 5) Run water through filter screen to clean.
- 6) Reassemble.



Inspect Fuel System

Inspect the engine fuel system and check for leaks before each use.

Do not start pressure washer until all needed repairs have been completed.

⚠ WARNING: Filter Disposal

Gasoline fuel is highly explosive and fuel leaks can result in fire or explosions. You can be burned and seriously injured if the fuel system is not properly hooked up or there is a fuel leak when you start the engine.

Inspect the entire fuel system. Look for:

- signs of leaks or deterioration
- chafed or spongy fuel hose
- loose connections
- loose or missing fuel hose clamps
- damaged fuel tank
- defective gasoline shut-off valve

Perform Engine Maintenance

As specified in the Engine Owner's Manual.

Engine maintenance items include:

1. Changing oil
2. Air filter check/replacement
3. Spark plug cleaning and replacement
4. Fuel filter check/replacement
5. Inspecting and cleaning muffler (and spark arrestor if equipped)

Change Pump Oil

Change the pump oil after the first 50 hours of use, and then after every 3 months or 500 hours of use after that.

1. Remove drain plug from pump.

Maintenance & Repair

2. Drain pump oil into suitable container and dispose of responsibly.
3. Reinstall oil drain plug.
4. Make sure unit is sitting level.
5. Reference the "Specifications" section of this manual to determine the oil type and quantity needed for your pump model.
6. Replace oil fill cap.

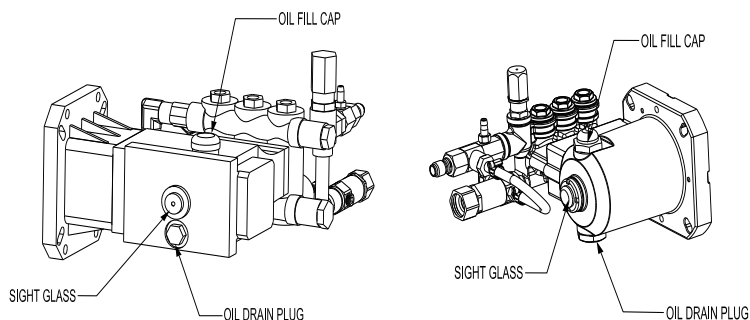


Fig.06738

NOTICE:

Dispose of used motor and pump oil in a manner that is compatible with the environment and in accordance with local, state, and federal laws and regulations.

- Take used oil in a sealed container to your local recycling center or service station for reclamation.
- Do not throw it in the trash, pour it on the ground, or pour it down a drain.

NOTE TO COMMERCIAL USERS:

All mechanical equipment, no matter how well designed, will need maintenance and repairs. A NorthStar pressure washer is no exception. At times, a NorthStar pressure washer may become inoperable because repairs are required. NorthStar Product Support will assist in these repairs as needed, but if an inoperable pressure washer creates a major expense to your business, then we strongly recommend the following:

- Have a staff person become familiar with the mechanical operation of the pressure washer and capable of making minor repairs and performing all preventative maintenance procedures.
- Keep a stock of recommended service parts for maintenance and minor repairs.

IMPORTANT: Replacement Parts

If a part needs replacement, only use parts that meet the manufacturer's part number specifications. Replacement parts that do not meet specifications may result in a safety hazard or poor operation of the pressure washer.

**Contact NorthStar Product Support at
1-800-270-0810 for any
questions, problems, or parts orders.**

Troubleshooting

This section provides a list of the more frequently encountered pressure washer malfunctions, their causes, and corrective actions. Some corrective actions can be performed by the operator or maintenance personnel, and others may require assistance of a qualified Service Center.

ENGINE WILL NOT START	
<i>Causes</i>	<i>Solutions</i>
Low oil shutdown	Fill engine with the adequate amount of oil
Cold engine	Choke engine to start
No fuel	Add gas to fuel tank. Make sure fuel shutoff valve is open
Pressure build-up from initial use	Trigger spray gun to relieve pressure
Engine not turned ON	Place ON/OFF switch in the ON position
Spark plug wire not attached	Attach spark plug wire to spark plug
LOW/SURGING PRESSURE	
<i>Causes</i>	<i>Solutions</i>
Insufficient water supply	Increase water flow. Check for kinked or pinched hose
Plugged inlet screen	Pull out and clean screen carefully
Need to use high pressure nozzle	Change to the green, yellow, white
Plugged nozzle	Remove nozzle, check for blockage
Worn nozzle	Replace nozzle
Leak in high pressure line	Fix leaks
NO CHEMICAL INJECTION	
<i>Causes</i>	<i>Solutions</i>
Need to use different nozzle	Change to the black nozzle
Back pressure from extra-long hose	Try shorter high-pressure hose
Leak in clear chemical hose	Replace hose. Use hose clamps if necessary
Chemical strainer not submerged	Make sure strainer is completely submerged in solution

Parts Explosion- Model #157119, 157120 – Rev J

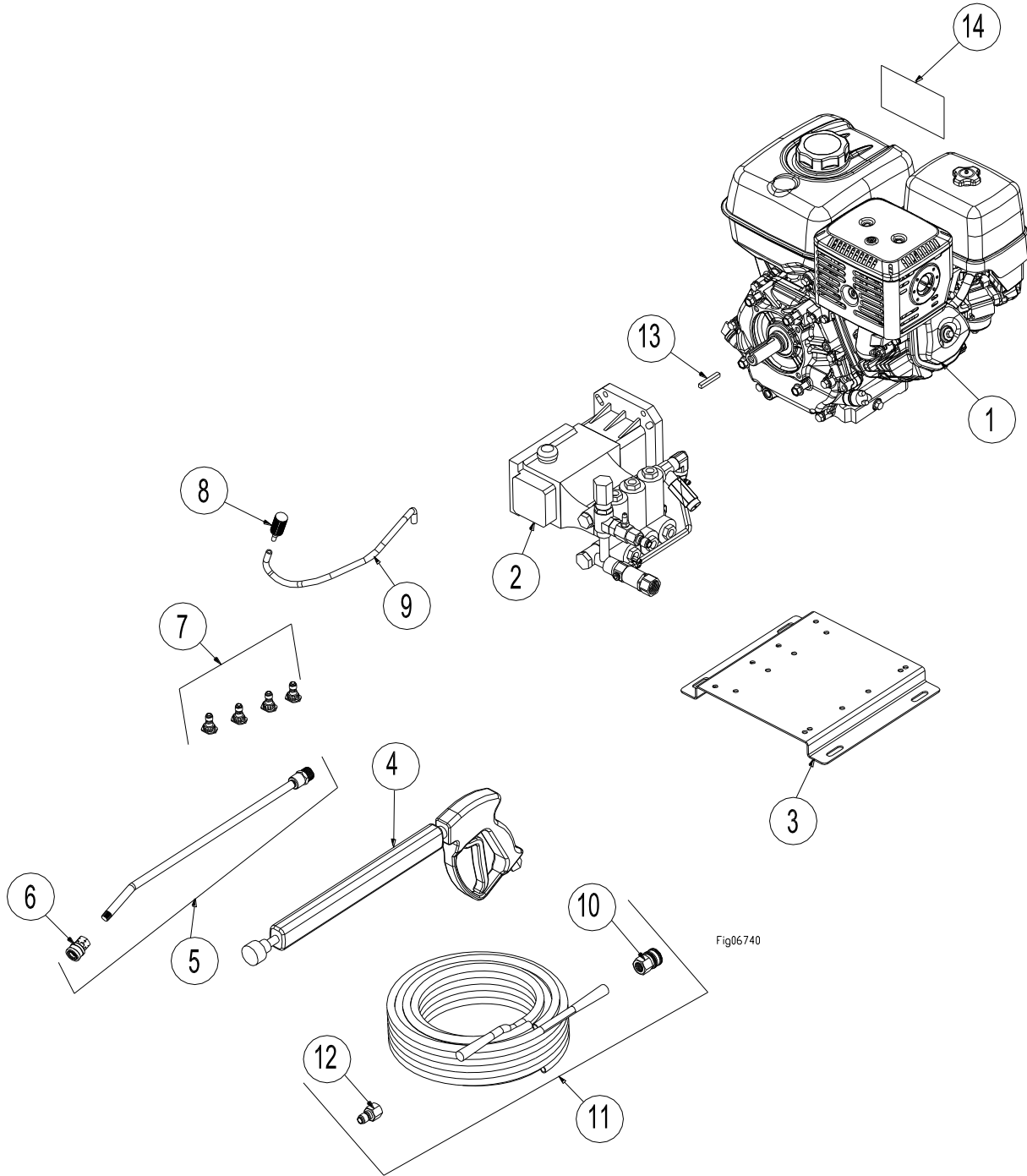
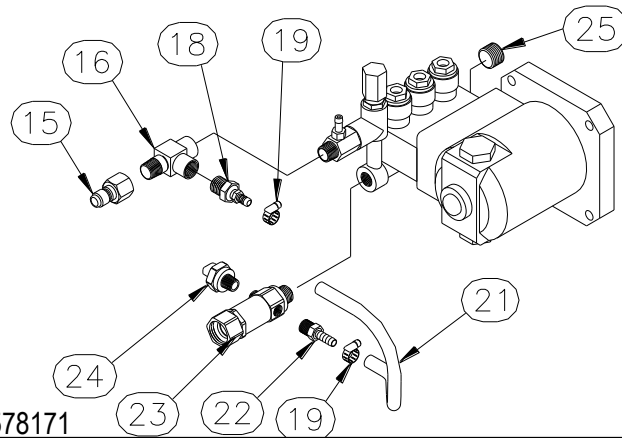


Fig06740

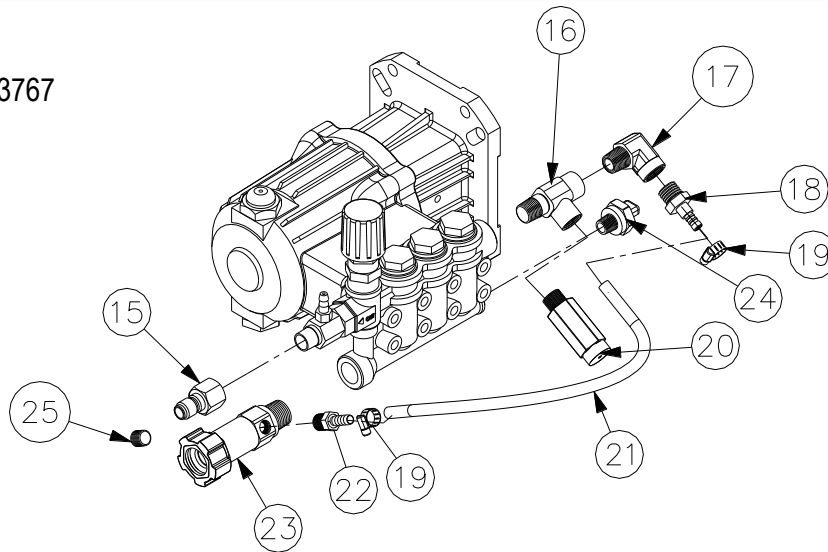
Parts List - Model #157119, 157120 – Rev J

REF#	PART#	DESCRIPTION	QTY	MODEL
1	606512	ENGINE-HONDA 196 cc	1	157119
	601091	ENGINE-HONDA 389 cc	1	157120
2	A1578171	CAT 4DNX PUMP ASSEMBLY	1	157119
	803767	KIT, PUMP, 67DX39G1L, DDPP - CWPW	1	157120
3	800042	PLATE, ENGINE/PUMP MOUNT	1	157119, 157120
4	779165	SPRAY GUN	1	157119, 157120
5	803709	LANCE	1	157119, 157120
6	791308	NOZZLE QUICK COUPLER	1	157119, 157120
7	803862	NOZZLE, 4 PACK #3.0	1	157119
	803863	NOZZLE, 4 PACK #3.5	1	157120
8	221222	CHEMICAL STRAINER	1	157119, 157120
9	805557	BRAIDED CHEMICAL HOSE – 36"	1	157119, 157120
10	777914	COUPLING QC 3/8" FNPT	1	157119, 157120
11	800419	50' PRESSURE HOSE ASSEMBLY – 3/8"	1	157119, 157120
12	777915	NIPPLE QC 3/8" FNPT	1	157119, 157120
13	82141	KEY, SHAFT 3/16 X 1 1/2	1	157119
	82143	KEY, SHAFT 1/4 X 1 3/4	1	157120
14	800245	DECAL, NS ENGINE/PUMP BRANDING	1	157119, 157120

Pump Assemblies

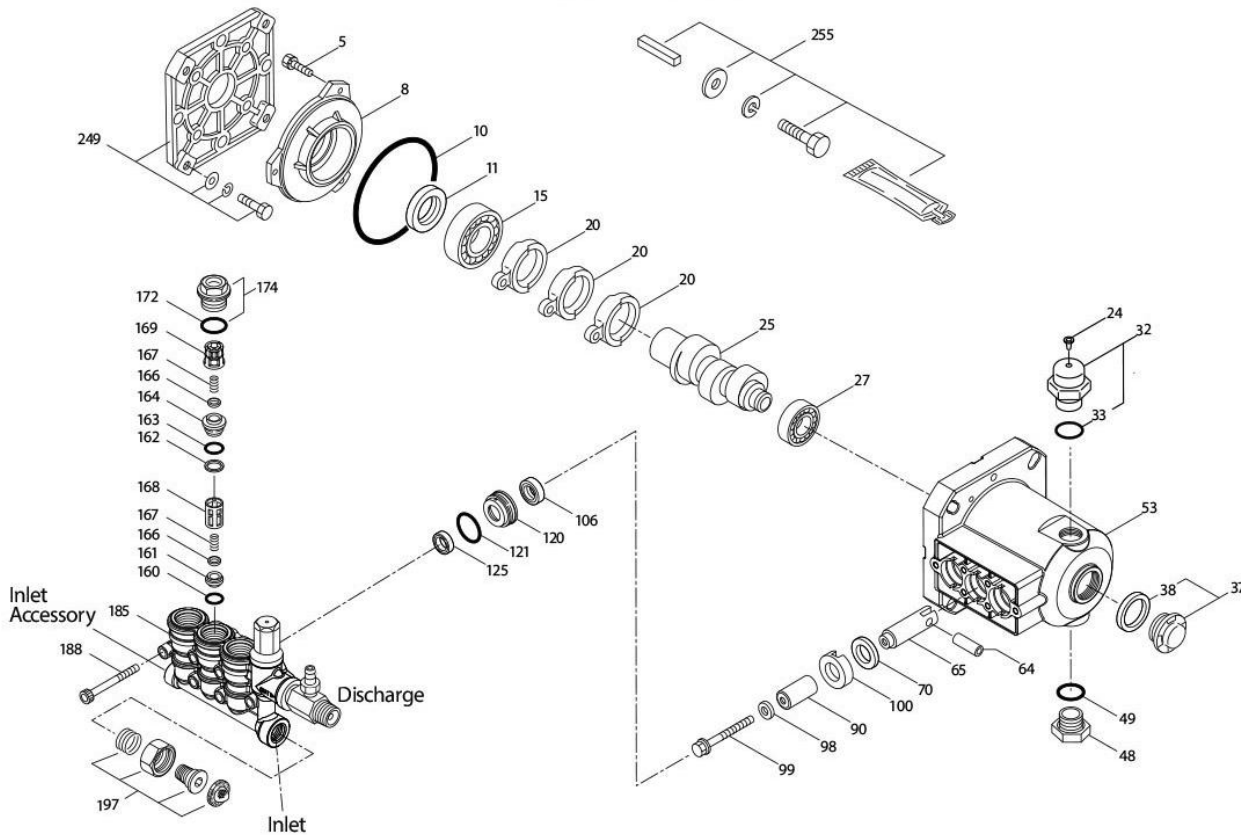


803767



Ref#	Part#	Description	Qty	Model
15	777915	3/8" QC x 3/8" FNPT	1	157119, 157120
16	777347	3/8" STREET TEE ELBOW	1	157119, 157120
17	777410	3/8" STREET ELBOW	1	157120
18	38584	EASY START VALVE	1	157119, 157120
19	777834	1/4" HOSE CLAMP	2	157119, 157120
20	777376	VALVE, POP-OFF	1	157120
21	805691	1/4" PVC BRAIDED HOSE – 12"	1	157119
			1	157120
22	777340	1/4" NPT X 1/4" HOSE BARB FITTING	1	157119, 157120
23	803642	FILTER, INLET, 3/8" NPT X 3/4" FGH	1	157119
	803643	FILTER, INLET, 1/2" NPT X 3/4" FGH		157120
24	777836	THERMAL VALVE	1	157119
	35918			157120
25	777838	1/4" NPT PLUG	1	157119, 157120

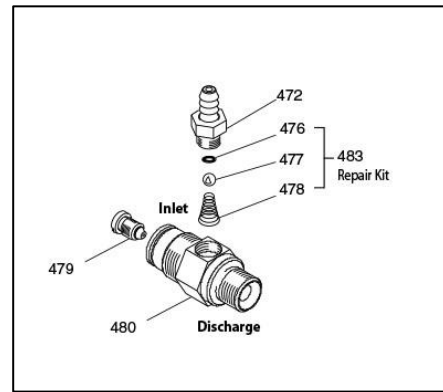
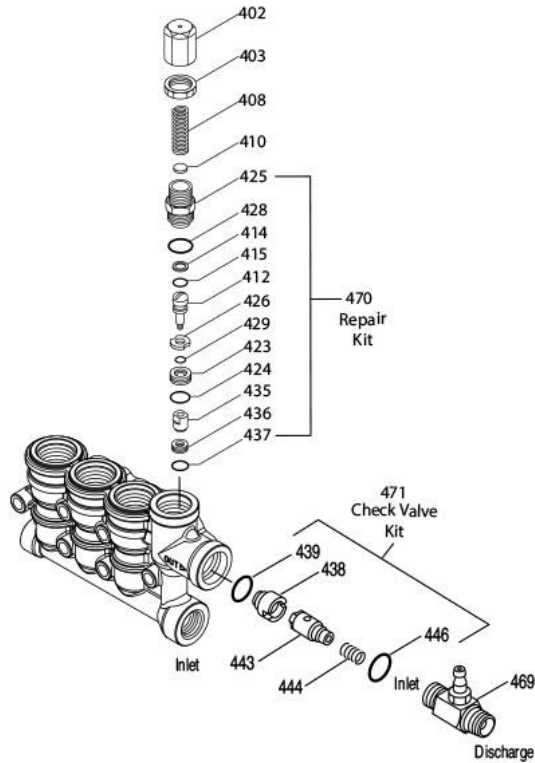
Pump Exploded View – Cat 4DNX



Ref#	Part#	Description	Qty
5	CA549360	SCREW	3
8	CA547153	BEARING COVER	1
10	CA14041	O-RING, BEARING COVER	1
11	CA55337	OIL SEAL	1
15	CA14488	INNER BALL BEARING	1
20	CA547048	CONNECTING ROD	3
24	Not Available	OIL PLUG CAP	1
25	CA49883	CRANKSHAFT	1
27	CA15710	BALL BEARING	1
32	CA547961	CAP	1
33	CA14179	O-RING FOR OIL FILTER CAP	1
37	CA92241	GAUGE, BUBBLE OIL W/GASKET	1
38	CA44428	GASKET, FLAT FLEX OIL GAUGE	1
48	CA44842	DRAIN PLUG	1
49	CA14179	O-RING FOR DRAIN PLUG	1
53	Not Available	CRANKCASE	1
64	CA46229	CROSSHEAD PIN	3
65	CA542402	PLUNGER ROD	3
70	CA47215	OIL SEAL	3
90	CA547091	PLUNGER	3
98	CA46730	WASHER	3
99	CA542405	RETAINER, PLUNGER	3
100	CA46233	RETAINER, SEAL	3

Ref#	Part#	Description	Qty
106	CA49816	SEAL	3
120	Not Available	SEAL CASE	3
121	CA13976	O-RING FOR SEAL CASE	3
125	CA49824	SEAL	3
160	CA17428	O-RING, INLET	3
161	CA547077	SEAT, INLET	3
162	CA48361	BACK-UP RING	3
163	CA43358	O-RING	3
164	CA547076	SEAT, DISCHARGE	3
166	CA547098	VALVE	6
167	CA46865	SPRING	6
168	CA543988	RETAINER, SPRING, INLET	3
169	CA49764	RETAINER, SPRING, DISCHARGE	3
172	CA142807	O-RING FOR PLUG	3
174	CA547104	PLUG, VALVE W/O-RING	3
185	Not Available	HEAD, MANIFOLD W/UNLOADER BODY	1
188	CA549357	SCREW	6
197	CA941516	INLET FITTING ASSEMBLY	1
249	CA30520	ADAPTER MOUNT ASSEMBLY	1
255	CA30516	BOLT MOUNT ASSEMBLY	1
300	CA76975	SEAL KIT INCLUDES: 98, 106, 121, 125	1
310	CA76976	VALVE KIT INCLUDES: 160, 161, 162, 163, 164, 166, 167, 168, 169, 172	1

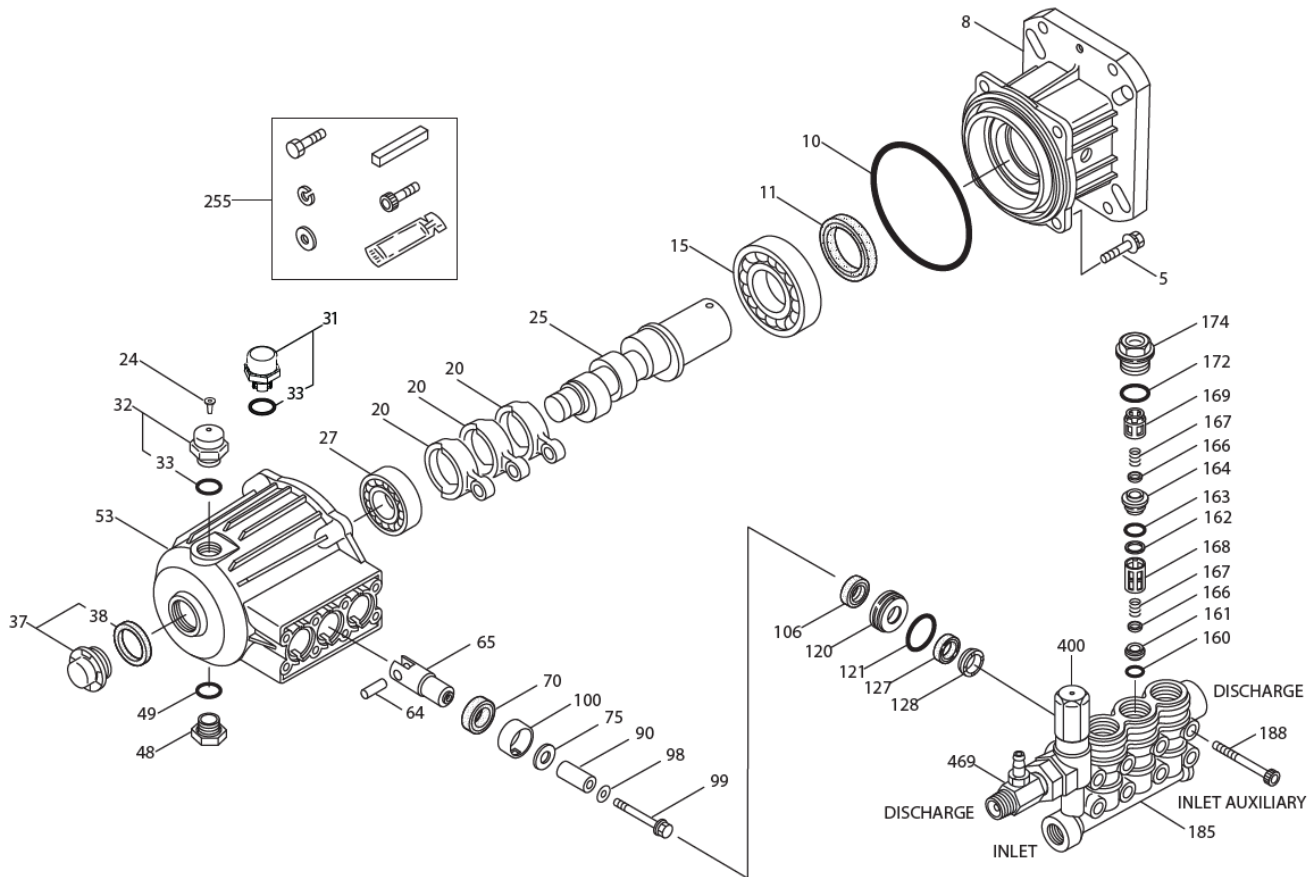
Pump Unloader Exploded View – Cat 4DNX



Ref#	Part#	Description	Qty
402	CA547798	ADJUSTING CAP	1
403	CA45070	LOCK NUT	1
408	CA32094	PRESSURE SPRING	1
410	CA549352	SPRING RETAINER	1
412	CA45694	PISTON STEM	1
414	CA20184	BACK UP RING	1
415	CA14190	O-RING, PISTON STEM	1
423	CA46249	RETAINER VALVE	1
424	CA13966	O-RING, VALVE RETAINER (OUTER)	1
425	CA547799	PISTON RETAINER	1
426	CA46250	WASHER	1
428	CA26133	O-RING, VALVE RETAINER	1
429	CA17399	O-RING, PISTON RETAINER (INNER)	1
435	CA547800	VALVE	1
436	CA49664	SEAT	1
437	CA13963	O-RING, SEAT	1

Ref#	Part#	Description	Qty
438	CA46254	SEAT, CHECK VALVE	1
439	CA13963	O-RING, CHECK VALVE SEAT	1
443	CA49765	VALVE, CHECK	1
444	CA45924	SPRING	1
446	CA26133	O-RING, BODY	1
468	CA31767	O-RING KIT INCLUDES: 414, 415, 424, 429, 431, 437, 439, 446	1
469	CA7332	CHEMICAL FIXED INJECTOR	1
470	CA76179	UNLOADER REPAIR KIT INCLUDES: 412, 414, 415, 423, 424, 425, 426, 429, 431, 435, 436, 437	1
471	CA76146	CHECK VALVE KIT INCLUDES: 438, 439, 443, 444, 446	1
472	Not Available	BARB	1
476	Not Available	O-RING, BARB -70D	1
477	Not Available	BALL	1
478	Not Available	SPRING	1
479	Not Available	ORIFICE	1
480	Not Available	BODY	1
483	CA76176	KIT, REPAIR (INCLUDES: 476, 477, 478)	1

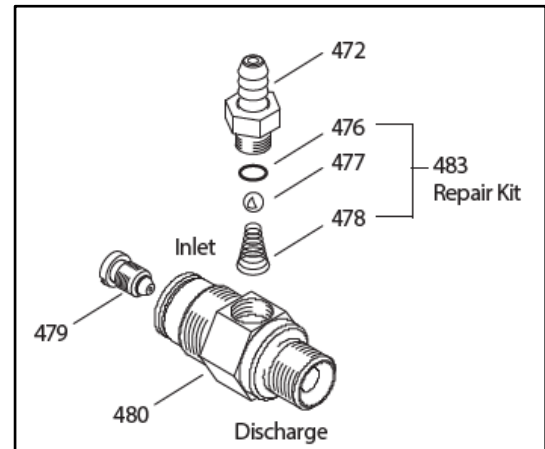
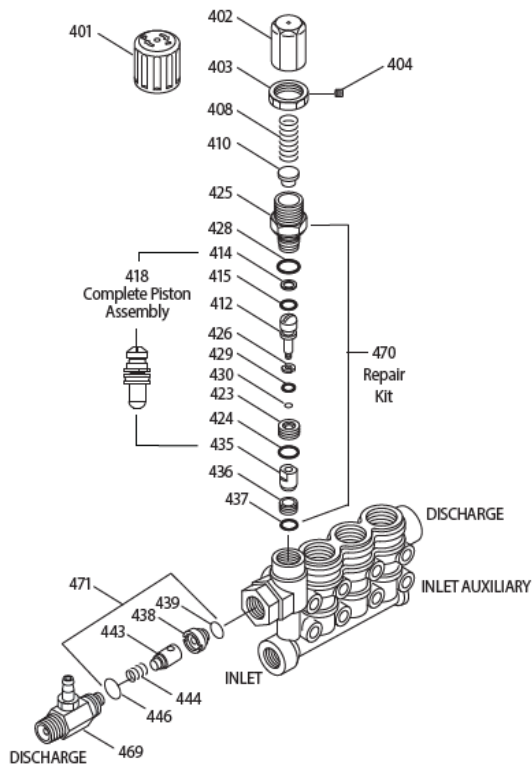
Pump Exploded View – Cat 67DX



Ref#	P/N	DESCRIPTION	QTY
5	Not Available	SCREW	4
8	Not Available	BEARING COVER	1
10	CA14023	O-RING, BEARING COVER	1
11	CA125351	OIL SEAL	1
15	CA146421	INNER BALL BEARING	1
20	CA49364	CONNECTING ROD	3
24	CA549608	PLUG, OIL CAP	1
25	CA49391	CRANKSHAFT	1
27	CA49363	BALL BEARING	1
31	CA549726	CAP, VENTED W/ O-RING	1
32	CA547961	CAP	1
33	CA14179	O-RING FOR OIL FILTER CAP	1
37	CA92241	GAUGE, BUBBLE OIL W/GASKET	1
38	CA44428	GASKET, FLAT OIL GAUGE	1
48	CA44842	DRAIN PLUG	1
49	CA14179	O-RING FOR DRAIN PLUG	1
53	CA49352	CRANKCASE	1
64	CA49366	CROSSHEAD PIN	3
106	CA45188	SEAL	3
120	CA49374	SEAL CASE	3
121	CA13977	O-RING FOR SEAL CASE	3
127	CA49606	V-PAVKING	3
98	CA46730	WASHER, SEAL-90D	3
99	CA49369	RETAINER, PLUNGER	3

Ref#	P/N	DESCRIPTION	QTY
128	CA49605	MALE ADAPTER	3
160	CA26129	O-RING, INLET VALVE SEAT	3
161	CA49378	SEAT, INLET	3
162	CA48361	BACK-UP RING, DISCHARGE SEAT	3
163	CA43358	O-RING	3
164	CA49376	SEAT, DISCHARGE	3
166	CA547098	VALVE	6
167	CA49354	SPRING	6
168	CA49377	RETAINER, SPRING, INLET	3
169	CA547441	RETINER, SPRING	3
172	CA49382	O-RING FOR PLUG	3
174	CA49380	PLUG, VALVE W/O-RING	3
185	CA49372	HEAD, MANIFOLD W/UNLOADER BODY	1
188	CA126512	SCREW	8
255	CA31445	BOLT MOUNT ASSY.	1
300	CA76362	SEAL KIT (INCLUDES: 98, 106, 121, 127, 128)	1
310	CA76260	VALVE KIT (INCLUDES: 160-164, 166, 167, 168, 169, 172)	1
469	CA7367	INJECTOR, CHEMICAL FIXED	1

Pump Unloader Exploded View – Cat 66DX



Ref#	P/N	DESCRIPTION	QTY	Ref#	P/N	DESCRIPTION	QTY
401	CA49100	HANDLE, ADJUSTING (BLACK)	1	460	CA126974	FITTING, DISCHARGE, 3/8"	1
402	Not Available	CAP, ADJUSTING	1	468	CA31708	KIT, O-RING (INCLUDES: 414, 415, 424, 428-430, 437, 446, 454)	1
403	CA125521	NUT, LOCKING (M25X1)	1	469	CA7367	INJECTOR, CHEMICAL FIXED	1
404	CA88953	SCREW, SET (M4X4)	1	470	CA31556	KIT, REPAIR (INCLUDES: 418, 425, 428, 436, 437)	1
408	CA45198	SPRING, PRESSURE	1	471	CA76185	KIT, CHECK VALVE (INCLUDES: 443, 444, 446)	1
410	CA49101	RETAINER, SPRING	1	472	Not Available	BARB	1
412	CA49103	STEM, PISTON	1	476	Not Available	O-RING, BARB – 70D	1
414	CA129638	BACK-UP-RING, PISTON STEM	1	477	Not Available	BALL	1
415	CA49104	O-RING, PISTON STEM – 90D	1	478	Not Available	SPRING	1
423	CA49105	RETAINER, VALVE	1	479	Not Available	ORIFICE	1
424	CA49106	O-RING, VALVE RETAINER – 70D	1	480	Not Available	BODY	1
425	CA49102	RETAINER, PISTON	1	468	CA31708	KIT, O-RING (INCLUDES: 414, 415, 424, 428-430, 437, 446, 454)	1
426	CA49107	WASHER	1	469	CA7367	INJECTOR, CHEMICAL FIXED	1
428	CA26133	O-RING, PISTON RETAINER – 80D	1	480	Not Available	BODY	1
429	CA22056	O-RING, VALVE RETAINER – 70D	1	483	CA76176	KIT, INJECTOR REPAIR (INCLUDES: 476, 477, 478)	1
430	CA49123	BACK-UP-RING, VALVE RETAINER	1				
435	CA49383	VALVE/BALL ASSEMBLY	1				
436	CA49384	SEAT	1				
437	CA13965	O-RING, SEAT – 70D	1				
438	CA49386	SEAT, CHECK VALVE	1				

Limited Warranty

Dear Valued Customer:

The NorthStar Product you just purchased is built with the finest material and craftsmanship. Use this product properly and enjoy the benefits from its high performance. By purchasing a NorthStar product, you show a desire for quality and durability. Like all mechanical equipment this unit requires a due amount of care. Treat this unit like the high quality piece of machinery it is. Neglect and improper handling may impair its performance. Please thoroughly read the instructions and understand the operation before using your product. Always contact NorthStar Product Support at 1-800-270-0810 prior to having any service or warranty work performed, as some services performed by parties other than NorthStar approved service centers may void this warranty. This warranty is in lieu of any other warranty expressed or implied and NorthStar assumes no other responsibility or liability outside that expressed within this warranty.

Limited Warranty

NorthStar shall warranty any piece of equipment manufactured, or parts of equipment manufactured, to be free from defects in material or workmanship for a period of:

NorthStar Warranty		
Item #	Consumer Warranty Period	Commercial Warranty Period
157119	4 years from date of purchase by user	2 Years from date of purchase by user
157120		

Engine Warranty		
Item #	Consumer Warranty Period	Commercial Warranty Period
157119	3 years from date of purchase by user	3 Years from date of purchase by user
157120		

"Consumer use" means personal residential household use by a consumer. "Commercial use" means all other uses, including use for commercial, income producing or rental purposes or when purchased by a business.

This warranty applies to the original purchaser of the equipment (verification of purchase, in the form of a receipt, is the responsibility of the buyer), is non-transferable, and covers parts and labor. Parts will be replaced or repaired at no charge, except when the equipment has failed due to lack of proper maintenance. If a part is no longer available, the part may be replaced with a similar part of equal function. Any misuse, abuse, alteration or improper installation or operations will void warranty. Determining whether a part is to be replaced or repaired is the sole decision of NorthStar. NorthStar will not provide for replacement of complete products due to defective parts. Any costs incurred due to replacement or repair of items outside of a NorthStar approved facility is the responsibility of the buyer and not covered under warranty. Transportation costs to and from service center is the responsibility of the customer.

In addition to the normal warranty, NorthStar shall warrant any normal wear item from defects in material or workmanship for a period of 90 days from the date of purchase by user. Normal wear items include, but are not limited to, nozzles, quick connect fittings, valves, seals, hoses, springs, O-rings, unloader valves and filter elements.

This warranty specifically excludes the following; failure of parts due to damage caused by accident, fire, flood, windstorm, acts of God, applications not approved by NorthStar in writing, corrosion caused by chemicals, use of replacement parts which do not conform to manufacturer's specifications, damage related to rodent and/or insect infestation and damage caused by vandalism. Additional exclusions: loss of running time, inconvenience, loss of income, or loss of use, including any implied warranty of merchantability of fitness for a specific use. Also, Outdoor Power Equipment needs periodic parts and service to perform well, and this warranty does not cover instances when normal use has exhausted the life of a component or the engine.

This warranty does not cover any personal injury or damage to surrounding property caused by failure of any part. Repair or replacement of parts does not extend the warranty period.

The engine warranty is covered under the terms and conditions as outlined by the engine manufactures warranty contained herein and is the sole responsibility of the engine manufacture. Normal engine maintenance such as spark plugs, air filters, adjustments, fuel system cleaning and obstruction due to build up is not covered by this NorthStar warranty.

Please fill in the following information and have it on hand when you call in on a warranty claim.

Customer Number: _____

Date of Purchase: _____

NorthStar Serial Number: _____

Item Number: _____

⚠ WARNING: This product can expose you to chemicals including gasoline, which is known to the State of California to cause cancer, and carbon monoxide, which is known to the State of California to cause birth defects or other reproductive harm.

For more information go to www.P65Warnings.ca.gov.



Assembled by
Northern Tool & Equipment Company, Inc.
Burnsville, MN 55306
NorthernTool.com